Here's how to calculate the weight of an **U-seal silicone vacuum bag** with a thickness of 3mm and external dimension of $1.7M \times 3.1M$ using the four-step process:

Step 1: Determine the Dimensions

- Thickness: 3mm
- Width: 1.7M
- Length: 3.1M
- Two layers (top and bottom silicone sheets)

Step 2: Calculate the Silicone Sheet Weight

Using the formula:

Density (1.3g/cm³) × Thickness × Length × Width × 2 Layers

Calculation:

$1.3g/cm^3 \times 3mm \times 1.7M \times 3.1M \times 2$

Convert measurements to centimeters:

1.3 × 0.3cm × 170cm × 310cm × 2 = 41.106kg

Step 3: Add the U Sealing Strip Weight

Using the formula:

(Length + Width) × 2 × 2 Layers × 0.4kg/M (U-Seal weight per meter)

Calculation:

 $(1.7M + 3.1M) \times 2 \times 2 \times 0.4$ kg/M

 $(1.7 + 3.1) \times 2 \times 2 \times 0.4 = 7.68$ kg

Step 4: Calculate the Total Weight

Add the weights from Steps 2 and 3:

Silicone Sheets: 41.106kg

Sealing Strips: 7.68kg

Total Weight = 41.106kg + 7.68kg = 48.786kg

Final Result

The **net weight** (N.W.) of a vacuum bag with 3mm thickness and external dimensions of $1.7M \times 3.1M$ is approximately **48.786kg per set**.